













## Key Ingredients for Tomorrow



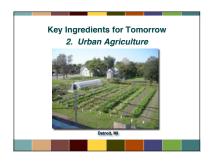










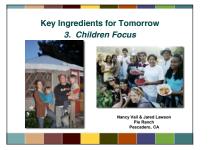






## Key Ingredients for Tomorrow 3. Children Focus

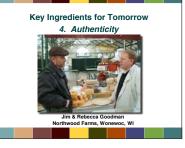


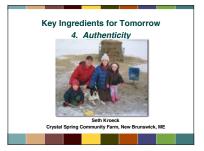




King's Hill Farm Mineral Point, WI













Key Ingredients for Tomorrow 5. Diversification





